





### **INTRODUCTION**

Aksa power generation system, providing optimum performance, and reliability, for stationary standby, prime power, and continuous duty applications. All generator sets are factory build, and production tested.

#### **Power (kVA)**

3 Phase, 50 Hz, PF 0.8

VOLTAGE	STANDBY RATING (ESP)		PRIME RATING (PRP)		Standby Amper
VOLTAGE	kW	kVA	kW	kVA	
400/231	1320,00	1650,00	1200,00	1500,00	2381,64

**STANDBY RATING (ESP)** Applicable for supplying power to varying electrical load for the duration of power interruption of a reliable utility source. ESP is in accordance with ISO 8528. Overload is not allowed.

**PRIME RATING (PRP)** Applicable for supplying power to varying electrical load for unlimited hours. PRP is in accordance with ISO 8528. 10 % overload capability is available for a period of 1 hour within 12-hour period of operation, in accordance with ISO 3046.

#### **General Characteristics**

Model Name	APD 1650 M
Frequency (Hz)	50
Fuel Type	Diesel
Engine Made and Model	MITSUBISHI S12R-PTAA2
Alternator Made and Model	ECO 46-1S/4 A
Control Panel Model	DSE 7320
Canopy	AK 99 - External Removable Silencer

#### **ENGINE SPECIFICATIONS**

Engine	MITSUBISHI
Engine Model	S12R-PTAA2
Number of Cylinder (L)	12 cylinders - V type
Bore (mm.)	170
Stroke (mm.)	180
Displacement (It.)	49.03
Aspiration	Turbo Charged and After Cooled
Compression Ratio	13.5:1
RPM (d/dk)	1500

**P**.



Oil Capacity (Total With Filter) (It)	180
Standby Power (kW/HP)	1441/1932
Prime Power (kW/HP)	1314/1761
Block Heater QTY	2
Block Heater Power (Watt)	3000
Fuel Type	Diesel
Injection Type and System	Direct
Type of Fuel Pump	Mitsubishi PS6x2 (In-Line)
Governor System	Electronic
Operating Voltage (Vdc)	24 Vdc
Battery and Capacity (Qty/Ah)	4x143
Charge Alternator (A)	30
Cooling Method	Water Cooled
Cooling Fan Air Flow (m3/min)	1800
Coolant Capacity (engine only / with radiator) (It)	33/317
Air Filter	Dry Type
Fuel Cons. Prime With %100 Load (lt/hr)	308
Fuel Cons. Prime With %75 Load (lt/hr)	234.2
Fuel Cons. Prime With %50 Load (lt/hr)	163.3

# **ALTERNATOR CHARACTERISTICS**

Manufacturer	Mecc Alte
Alternator Made and Model	ECO 46-1S/4 A
Frequency (Hz)	50
Power (kVA)	1500
VOLTAGE (V)	400
Phase	3
A.V.R.	DER1
Voltage Regulation	(+/-)0.5%
Insulation System	н
Protection	IP23
Rated Power Factor	0.8
WEIGHT WOUND ROTOR (Kg)	705
COOLING AIR (m <sup>3</sup> /min)	135

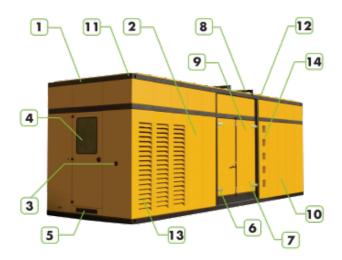
# **Open Gen.Set Dimensions (mm)**

LENGHT	4980
WIDTH	2190
HEIGHT	3080
DRY WEIGHT (kg.)	11400
TANK CAPACITY (It.)	2000

**AKSA** POWER GENERATION

Gen.Set Canopy Dimensions (mm
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LENGHT	9000
WIDTH	2800
HEIGHT	3300
DRY WEIGHT (kg.)	15450
TANK CAPACITY (lt.)	2000
	1. Check structure made from stack sheet and stack



 Steel structure made from steel sheet and steel profiles.

- 2. Canopy and panels made from powder coated sheet steel.
- 3. Emergency stop push button.

4. Control panel is mounted on the baseframe located at the back of the Generator set.

5. Cables out locations are back of the canopy.

6. Corrosion.resistant locks and hinges.

- 7. Oil could be drained via valve and a hose.
- 8. Exhaust system on the canopy.

9. Special large access doors for easy maintanance. 10. The cap on the canopy provides easy access to radiator cap.

11. Lifting points similar to ISO container, located on each top corner of the Canopy.

12. Sound proofing materials.

13. Fuel tank is at front of the canopy ,easy access to the

fuel tank via lockable door.

14. Integrated ladder built in toside of the canopy allows access to the top of the canopy.

# INTRODUCTION

Sound-attenuated and weather protective enclosures for generating sets from Aksa, meet event the sound requirements and provide optimum protection from inclement weather and development by our specialist acoustic engineers. Our modular designed sound insulated canopies provide ease of access for servicing and general maintenance and interchangeable components permitting on-site repair. Enclosures are designed to optimize genset cooling performance, providing you with confidence that genset ratings and ambient capability.

#### **Control Panel Control Module** DSE DSE 7320 **Control Module Model** MODBUS **Communication Ports** 3 1. Menu navigation buttons 2. Close mains button 3. Main Status and instrumentation display 2 5 4. Alarm LED's 5. Close generator button 6 6. Status LED's 0 1 -7. Operation selecting buttons 7

## **Devices**

DSE, model 7320 Auto Mains Failure control module Static battery charger Emergency stop push button and fuses for control circuits

### **CONSTRUCTION and FINISH**

Comonents installed in sheet steel enclosure.





Phosphate chemical, pre-coating of steel provides corrosion resistant surface

Polyester composite powder topcoat forms high gloss and extremely durable finish

Lockable hinged panel door provides for easy component access

#### INSTALLATION

**AKSA** POWER GENERATION

Control panel is mounted generating set baseframe on robust steel stand or power module. Located at side of generating set with properly panel visibility.

### **GENERATING SET CONTROL UNIT**

The DSE 7320 conrol module is a standard addition to our generator sets from 220 kVA upwards and it has been designed to start and stop diesel andgas generating sets that include electronic and non electronic engines.

The DSE 7320 includes the additional capability of being able to monitor a mains (utility) supply and is therefore suitable for controlling a standby generating set in conjunction with an automatic transfer switch.

The DSE7320 also indicates operational status and fault conditions, automatically shutting down the generating set and indicating faults by means of its LCD display on the front panel.

#### STANDARD SPECIFICATIONS

Microprocessor controlled

- 132 x 64 pixel LCD display makes information easy to read
- Front panel programming and also via PC software
- Soft touch membrane keypad and five key menu navigation
- Remote communications via RS232, RS485 and ethernet and SMS messaging
- Event logging (50) showing date and time
- Multiple date and time engine exercise mode and maintenance scheduler
- Engine block heater control.
- Controls; stop, manuel, auto, test, start, mute lamb test/transfer to generator, transfer to mains, menu navigation.

Instruments
ENGINE
Engine speed
Oil pressure
Coolant temperature
Run time Battery volts
Engine maintenance due
GENERATOR
Voltage (L-L, L-N)
Current (L1-L2-L3)
Frequency
Earth current
kW
Pf
kVAr
kWh, kVAh, kVArh

# **AKSA** POWER GENERATION



Phase sequence MAINS Voltage (L-L, L-N) Frequency WARNING Charge failure Battery under voltage Fail to stop Low fuel level (opt.) kW over load Negative phase sequence Loss of speed signal PRE-ALARMS Low oil pressure High engine temperature Low engine temperature Over /Under speed Under/over generator frequency Under/over generator voltage ECU warning SHUT DOWNS Fail to start Emergency stop Low oil pressure High engine temperature Low coolant level Over /Under speed Under/over generator frequency Under/over generator voltage Oil pressure sensor open Phase rotation ELECTRICAL TRIP Earth fault kW over load Generator over current Negative phase sequence Options High oil temperature shut down



Low fuel level alarm

High fuel level alarm

EXPANSION MODULES

Editional LED module (2548)

Expension relay module (2157)

Expansion input module (2130)

#### Standards

Elecrical Safety / EMC compatibility

BS EN 60950 Electrical business equipment

BS EN 61000-6-2 EMC immunity standard

BS EN 61000-6-4 EMC emission standard

#### STATIC BATTERY CHARGER

Battery charger is manufactured with switching-mode and SMD technology and it has high efficincy.

Battery charger models' output V-I characteristic is very close to square

2405 has fully output shot circuit protection and it can be used as a current source.

2405 charger has high efficiency, long life, low failure rate, light weight and low heat radiated in accordance with linear alternatives.

The charger is fitted with a protection diode across the output.

Charge fail output is available.

Connect charge fail relay coil between positive output and CF output.

Input: 196-264V.

Output: 27,6V 5A or 13,8V 5A.

### STANDARD SPECIFICATIONS

- Water cooled diesel engine
- Radiator with mechanical fan
- Protective grille for rotating and hot parts
- Electric starter and charge alternator
- Starting battery (with lead acid) including rack and cables
- Engine coolant heater
- Steel base frame and anti-vibration isolators
- Spare external fuel tank (open set)
- Flexible fuel connection hoses
- Single bearing, class H alternator
- Industrial exhaust silencer and steel bellows supplied separately
- Static battery charger
- Manual for application and installation
- Generators Sets' voltage and frequency regulation comply with ISO 8528-5
- Generators Sets' can take 100% load at one step according to NFPA110





### **OPTIONAL EQUIPMENTS**

ENGINE	
Fuel-Wa	ter Seperator Filter
Oil heate	er en
ALTERNA	ATOR
Anti-Con	Idensation Heater
Main line	e circuit breaker
CONTRO	DL SYSTEM
Automati	ic synchronising and power control system ( multi gen-set Parallel )
Paralel s	system with mains.
Transitio	n synchronization with mains
Remote	relay output
Alarm ou	utput relays
Remote	communication with modem
Earth fau	ult, single set
Charge A	Ammeter
TRANSFI	ER SWITCH
Three or	four pole contactor
Three or	four pole motor operated circuit breaker
OTHER A	ACCESSORIES
Main Fue	el Tank
Automati	ic or manual fuel filling system
Manual c	pil drain pump
Low and	high fuel level alarm
Resident	tial silencer
Enclosur	re: weater protective or sound attenuated
Duct ada	apter ( on radiator)
Inlet and	outlet motorised louvers
Inlet and	outlet acoustic baffles
Tool kit f	for maintenance
1500/300	00 hours maintenance kit
Supplied	l with oil and coolant - 30 °C
	ERTIFICATES

- TS ISO 8528
  - TS ISO 9001-2008
- CE
- SZUTEST
- 2000/14/EC